# TECHNOLOGY REVIEW July 1955



Tuesday night, September 28th: the Lummus initial operating team first fed oil into the crude unit of the 30,000 B/D refinery which Lummus designed, engineered and constructed for a major oil company at Mandan, North Dakota.

Wednesday night, September 29th: oil was fed into the fluid catalytic cracking unit.

Friday night, October 1st: the entire refinery was in operation at two-thirds capacity, with products going to storage.

## Mandan refinery starts up in three days

The Mandan refinery was completed ahead of schedule, started up in record time, and has been operating ever since. It is an integrated plant including crude distillation section, fluid catalytic cracking unit, vapor recovery section, polymerization unit, treating and blending sections and desalter.

The owner has expressed pleasure and enthusiasm over the excellent time and performance records on the installation, made possible through painstaking engineering and construction efforts. This adds one more to the over 700 efficiently engineered and constructed projects which Lummus has brought to completion over the past 50 years. May we work with you on your next project.

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## GRAVER Fabricates All-Welded Revolving Frames for Point Power Shovels

The versatile P&H Dragline pictured above, feeding rock onto a conveyor (Model 1055 LC) uses an all-welded revolving frame for extra strength. Graver recently fabricated five such assemblies for the Harnischfeger Corporation, one of which is shown in the inset.

This is an integrally welded rigid unit of box section design to withstand the great variety of stresses it will encounter. Traditional Graver quality is seen in the uniform welds which were inspected during manufacture by the most modern and comprehensive techniques. These include the initial accurate dimensional inspection on specially designed layout tables, periodic visual inspections, and magnetic particle and X-ray inspections.

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